



The synergistic action of cyclodextrin-based adsorbent and advanced oxidation processes for sulfamethoxazole removal from water

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Abstract

In this work, the removal of sulfamethoxazole from water was studied by adsorption on a cyclodextrin–epichlorohydrin copolymer and through Advanced Oxidation Processes. The adsorption was efficient and fast, requiring only 10 min to reach the equilibrium; it was also highly favored, with adsorption efficiency higher than 80%, at slightly acidic pH and at room temperature. The desorption of sulfamethoxazole was obtained by raising the temperature to 80 °C. The regenerated polymer has been reused multiple times without any loss in performance, allowing a reduction in costs associated with the process. As an alternative method to regenerate the adsorbent material, the photodegradation of sulfamethoxazole adsorbed on the polymer alone and in the presence of TiO₂ as a catalyst through continuous irradiation with UV light and Pulsed Light was attempted and studied. For this purpose, polymeric adsorbents containing different amounts of TiO₂ were synthesized and tested. The Pulsed Light showed the highest efficiency since it allowed the complete removal of sulfamethoxazole, regardless of the presence of TiO₂ which, however, reduces adsorption efficiency of the material. Furthermore, a qualitative assessment of formed pulsed light by-products was also attempted. The remains of SMX in solution were decomposed by Pulsed Light technology and the effect of the presence of hydrogen peroxide on the photodegradation process was also studied. Despite the presence of by-products after Advanced Oxidation Processes, the procedure proposed in this work is effective and easy to apply to water treatment plants, thanks to the use of environmental-friendly adsorbents and light sources.

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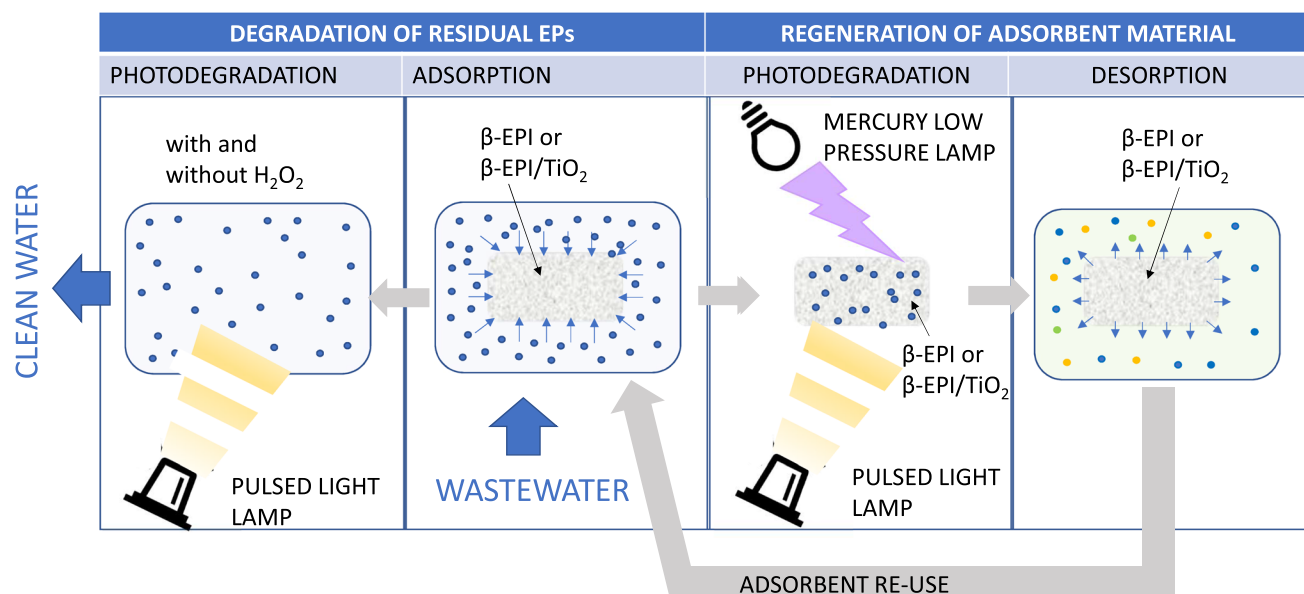
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Graphical abstract



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Introduction

The daily use of chemical compounds for domestic, hospital, agricultural and industrial purposes has inevitably led to their release in water (Bunke et al. 2019), creating great concern among the scientific community regarding their impact on the ecosystem and human beings. In particular, great attention is focused on the “emerging pollutants” (EPs), which include pharmaceuticals, personal care products, illicit drugs, pesticides, preservatives, surfactants, plasticizers, flame retardants, etc. (Lopez De Alda et al. 2003; Rodil et al. 2009, 2012; Peña-Guzmán et al. 2019), which are not currently subject to routine environmental monitoring programs nor emission control regime.

These substances might be subject to future legislation due to their adverse effect on the environment and human health (Geissen et al. 2015; Dulio et al. 2018; Bunke et al. 2019). Indeed, EPs present suspected mutagenicity, teratogenicity, and carcinogenicity to humans and other animals (Lei et al. 2015; Bilal et al. 2019), and many of them are recognized as endocrine disruptors (Tobajas et al. 2017; Di Poi et al. 2018).

Sulfamethoxazole ((4-amino-*N*-(5-methyl-1,2-oxazol-3-yl) benzenesulfonamide—SMX) is an antibiotic belonging to the category of sulfonamide drugs, characterized by a methyl substitute in the 5th position and a 4-aminobenzenesulfonamide group in the fourth position

(Prasannamedha and Kumar 2020). SMX is commonly used to treat digestive infections, typhoid fever, bronchopulmonary and urinary tract infections in humans and animals (Mourid et al. 2019). After consumption, SMX is metabolized to a maximum of 70%: the remainder, along with its metabolites, is excreted, ending in wastewater (Bizi 2020), and passes unaltered in the environment, where it constitutes a threat to the ecosystem.

Indeed, conventional water treatment techniques, such as biological processes, filtration, coagulation/flocculation, and sedimentation, present limits in EP removal efficiencies (Salazar et al. 2020). A valuable and promising alternative to remove EPs from treated and wastewater is adsorption (Sophia and Lima 2018), thanks to its high efficiency, low cost, and simplicity (Martín et al. 2018). Depending on the material used, adsorption can be very advantageous in terms of biocompatibility and environmental sustainability: several “bio-based” adsorbents, such as chitosan and cyclodextrin polymers, and industrial wastes, such as olive pomace, are very “green”, cheap, harmless, and allow effective removal of several categories of EPs. Above all, they can be regenerated and reused multiple times, thus also promoting a circular economy (Rizzi et al. 2017, 2018, 2019, 2020**); Romita et al. 2019).

Cyclodextrin-based polymers are good candidates for the removal of EPs from water (Morin-Crini et al.

2018). Cyclodextrins are natural cyclic oligosaccharides converted from starch; they present hydrophobic internal cavities able to form inclusion complexes with various low-polarity organic compounds (Murai et al. 1998) and external hydrophilic surfaces which can adsorb polar molecules (Tian et al. 2021). By cross-linking cyclodextrins, it is possible to obtain water-insoluble materials, thus easily separable, to be used for environmental purposes (Morin-Crini et al. 2018). Compared to traditional adsorbents, cyclodextrin-based adsorbents have the advantages of low price, simple synthesis, and high removal efficiency (Tian et al. 2021). Cross-linking of cyclodextrins with epichlorohydrin (1-chloro-2,3-epoxypropane—EPI) is a basic method to produce these adsorbents (Gidwani and Vyas 2014): EPI is a bi-functional agent containing two reactive functional groups, an epoxide group and a chloroalkyl moiety, which can form bonds with β -CD molecules (cross-linking step) and/or itself (polymerization step). Despite EPI's toxicity through contact and inhalation, its use is very advantageous since it has a high reactivity and reaction yield. As a cross-linker, EPI provides good mobility to the polymer network and a remarkable hydrophobic character (Gómez-Morte et al. 2021).

Adsorption does not always allow complete and quick removal of EPs from wastewater. Many EPs require long contact times that are incompatible with real applications or are characterized by absorption efficiencies less than 80%. Even in the most favorable case of EPs having high adsorption yields and short contact times, there is still the need to be able to regenerate the adsorbent material. Advanced oxidation processes (AOPs) and pulsed light (PL) can be possible solutions both for the removal of unabsorbed EP remaining in solution and for the regeneration of the adsorbent material.

The photochemical advanced oxidation processes (AOPs) are potentially able to decontaminate wastewater from EPs: the synergistic action of direct photolysis and the reactions with hydroxyl radicals promotes the degradation of a wide range of contaminants (Wols and Hofman-Caris 2012). These radicals can be initiated by photons in the presence of oxidizing agents like hydrogen peroxide and/or a photocatalyst (Rizzi et al. 2015), such as titanium dioxide (Deng and Zhao 2015). For this purpose, low-pressure mercury lamps emitting continuous light centered at 254 nm are typically used. An interesting alternative to this treatment is the application of pulsed light (PL), i.e., a non-thermal process with promising applications in the food industry, consisting of a successive repetition of short-time, intense and high-power light pulses of broadband emission spectrum including a considerable amount of light in the short-wave UV range (UV-C) (Gómez-López et al. 2007; Baranda et al. 2017). Compared to conventional

(continuous) UV light, PL treatment is fast, effective, and more efficient in converting electrical energy into photon energy (Garvey et al. 2015). It delivers powers of the order of MW, without requiring excessive energy consumption (Martínez-López et al. 2019) and uses a broadband light emission which promotes a wide range of chemical compound photodegradation, including those unable to absorb the small wavelength range, centered at 254 nm, emitted by the UV lamp (Gómez-Morte et al. 2021). Recent studies have indeed shown that PL technology can be used to remove pollutants from water, including textile dyes (Serrano-Martínez et al. 2020), pesticides (Baranda et al. 2017), and pharmaceuticals (Gómez-Morte et al. 2021).

In this work, sulfamethoxazole (SMX) removal from water through adsorption onto beta-cyclodextrin-epichlorohydrin copolymer (β -EPI) was studied, assessing the influence of adsorbent dosage, initial SMX concentration, pH, and temperature on the process. The obtained information on the effect of experimental parameters on the adsorption was used to promote the desorption of SMX from the polymer and hence to regenerate the adsorbent material. The adsorbed SMX photodegradation on the solid state through continuous irradiation with UV light and PL was attempted as an alternative method to regenerate the polymer alone and in the presence of titanium dioxide as a catalyst. For this purpose, β -EPI adsorbents bearing different amounts of titanium dioxide were synthesized and tested. Moreover, PL technology was applied as a complementary technique to photodegrade residual SMX in solution after adsorption, also studying the effect of the presence of hydrogen peroxide on the photodegradation process.

This study was carried out between 2019 and 2020 in Bari (Italy) and in Murcia (Spain).

Materials and methods

Chemicals

All the chemicals and the reagents used in this work were of analytical grade and were purchased from Sigma Aldrich, except for Aeroxide TiO₂ P25 nanoparticles, which were purchased by Evonik Industries AG.

10 and 15 mg/L sulfamethoxazole stock solutions (SMX—formula: C₁₀H₁₁N₃O₃S; MW = 253.28 g/mol) were prepared by dissolution of analytical-grade powder (Sigma Aldrich) in deionized water or HPLC-grade water, according to the kind of experiment. The systems at concentrations lower than 10 mg/L were prepared by dilution of the stock ones. When necessary, the pH of the SMX solutions was adjusted by using concentrated HCl and NaOH solutions.



Synthesis of β -cyclodextrin-epichlorohydrin and β -cyclodextrin-epichlorohydrin-TiO₂ polymer

The β -cyclodextrin-epichlorohydrin polymer (β -EPI) was synthesized by following the procedure reported by Pellicer et al. (2019) and modified by Romita et al. (2019). To obtain a final product with 1:25 CD:EPI molar ratio, 24 g of β -cyclodextrin and 60 mg of sodium borohydride were dispersed in 24 mL of deionized water, and the system was left under stirring at 50 °C for 10 min, then 26 mL of 40% (w/v) NaOH were added, and subsequently, 41.25 mL of epichlorohydrin (EPI) were introduced dropwise, keeping the system under agitation at 50 °C for 5 h. The so formed gel was washed four times according to the following order: first with 100 mL of acetone, then twice with 100 mL of water, and finally with 100 mL of acetone. The acetone used for the washing was collected and reused. After the washing procedure, the polymer was dried overnight at 50 °C in an oven and ground in a mortar to obtain fine particles. Then, it was weighed and suspended in a 10⁻² M hydrochloric acid solution under stirring (25 g/L of solution) until neutralization was obtained and rewashed with water (25 g/L of solution). Finally, the product was recovered by decantation, dried overnight at 50 °C, and ground again into fine particles having a size between 100 and 500 microns.

The procedure adopted to prepare β -EPI polymer bearing titanium dioxide P25 nanocrystals (β -EPI-TiO₂) is analogous: the only difference is that the desired amount of TiO₂ was added in the CD-NaBH₄-water mixture at the beginning of the synthesis.

UV-Visible Light (UV-Vis) measurements

For monitoring the SMX concentration in solution during the experiments, UV-Vis spectra of the pollutant were recorded using a Varian CARY 5000 UV-Vis/near-infrared (NIR) spectrophotometer (Varian Inc., now Agilent Technologies Inc.). The wavelength range selected for the recording was 200–500 nm, while the scan rate was set to 1 nm/s. The maximum adsorption intensity of SMX was observed at 257 nm. For determining the analyte amounts in solution during the tests, external calibration of SMX was performed by preparing and analyzing SMX standard solutions at concentrations ranging from 0.5 to 15 mg/L.

In-batch SMX adsorption and desorption experiments

For the assessment of the SMX adsorption efficiencies of β -EPI and β -EPI-TiO₂, *in-batch* experiments were performed by dispersing appropriate amounts of adsorbent in 15 mL of the pollutant solutions at various concentrations and keeping

the system under magnetic stirring at 170 rpm and at temperature constant. At specific contact time values, the systems were centrifuged for 10 min at 13500 g, and the supernatants were analyzed by UV-Vis spectrophotometry, following the absorption peak at 257 nm to infer SMX residual concentrations. The adsorption efficiencies were expressed as a percentage of SMX retained onto the polymer, calculated by using the following equation (Eq. 1):

$$\text{SMX adsorption}(\%) = \frac{A_0 - A_t}{A_0} \times 100 \quad (1)$$

where A_0 and A_t , respectively, are the SMX absorbance at time zero and at the time of the analysis.

The influence of contact time, polymer amount, SMX initial concentration, and temperature on SMX adsorption onto β -EPI were evaluated by varying one parameter at a time and fixing the other ones.

For evaluating the effect of pH on SMX adsorption onto β -EPI, *in-batch* experiments were performed at pH values 2.0, 4.5, 7.0, 9.5, and 12.0, obtained by using appropriate amounts of HCl and NaOH. For each test, a solution containing 10 mg/L SMX and 25 mg/mL of the polymer was used.

The possibility of recovering and reusing β -EPI and β -EPI-TiO₂ was also investigated, by conducting *in-batch* desorption experiments in different extraction media, such as organic solvents and water, at specific conditions. The polymer bearing pre-adsorbed SMX were dispersed in 15 mL of solvent under magnetic stirring at 170 rpm; the aliquots of the batch were withdrawn at specific times, then centrifuged at 13500 g for 10 min and the concentrations of SMX released were determined at the UV-Vis spectrophotometer ($\lambda = 257$ nm). The desorption efficiencies were calculated employing the following equation (Eq. 2):

$$\text{SMX desorption}(\%) = \frac{m_{\text{des}}}{m_{\text{ads}}} \times 100 \quad (2)$$

where m_{des} and m_{ads} are the amount of SMX desorbed at the time of the analysis and the amount of pollutant adsorbed before the release experiment, respectively.

Differential scanning calorimetry (DSC)

The thermal properties of the β -EPI polymer after different cycles of adsorption/desorption were investigated by DSC (Q200 TA Instruments) under a nitrogen flow of 50 mL/min at the heating rate of 10 °C/min from 0 to 400 °C.

Photodegradation of SMX via a UV lamp

The photodegradation of SMX on the solid state was performed by dispersing an appropriate amount of β -EPI or

β -EPI-TiO₂ bearing SMX pre-adsorbed in water, at 25 mg/mL fixed ratio, and irradiating the system with a UV lamp having a continuous source with maximum emission at $\lambda = 254$ nm (Spectroline, Model CNF 280C/FE, light flow 0.2 mW/cm²).

For estimating SMX photodegradation's efficiency, the release of the pollutant from the polymer was carried out right after the UV light treatment. Assuming that the whole amount not released is photodegraded, i.e., that there are no intact SMX molecules still bound to the adsorbent, the percentage of SMX photodegraded was calculated by using the following equation (Eq. 3):

$$\text{SMX photodegradation(\%)} = \frac{m_{\text{ads}} - m_{\text{des}}}{m_{\text{ads}}} \times 100 \quad (3)$$

The amounts of SMX adsorbed, photodegraded, and released were monitored by using UV–Vis spectroscopy ($\lambda = 257$ nm).

Photodegradation of free or adsorbed SMX via pulsed light (PL)

The photolysis of SMX in an aqueous solution through pulsed light (PL) was performed, and the effect of the presence of 1 mM hydrogen peroxide on the process was evaluated. Also, β -EPI or β -EPI-TiO₂ suspensions after SMX adsorption were subjected to PL and subsequently to release experiments in the water at 80 °C to evaluate the efficiency of photodegradation on solid-state.

For all the PL tests, 20 mL of 10 mg/L aqueous solutions, or 20 mL of 25 mg/mL β -EPI or β -EPI-TiO₂ suspension, were placed in a Petri dish without cover, in a Steribeam Xe-MaticA-Basic-1 L PL system. A discharge voltage of 2.5 kV was chosen, producing light with an energy of 500 J/pulse (2.5 MW) and 21% UV component. The fluence incident on the sample surface was 2.14 J/cm² per pulse. Different fluences were provided to samples by treating them with multiple pulses. UV–Vis spectroscopy did not allow an accurate estimation of the residual concentration of SMX in solution at different times since the spectra of both SMX and photodegradation by-products resulted in being overlapped. Therefore, the quantification of SMX was carried out via high-performance liquid chromatography (HPLC) by using an Agilent 1200 HPLC instrument with a photodiode-array UV–Vis detector and a Zorbax Eclipse Plus analytical column, C₁₈ reverse-phase type (4.6 × 100 mm, 3.5 μ m) (Trovó et al. 2009; Długosz et al. 2015). For each run, 5 μ L of a sample, properly treated with a Chromafil Xtra PA-45/25 0.45 μ m filter, were injected, and an isocratic elution was accomplished at 0.8 mL/min and 30 °C with a mobile phase composed of 70% of formic acid (0.1% v/v) and 30% of acetonitrile; the wavelength selected to determine SMX was

270 nm. Under the operating conditions selected, the SMX retention time was 3.5 min, and its quantification limit was less than 0.5 mg/L. The instrument's external calibration was made by preparing and analyzing SMX standard solutions at concentrations ranging from 0.5 to 10 mg/L. When samples collected from PL experiments at different times were analyzed, two other peaks appeared in the chromatograms at 1.1 and 1.6 min with maximum light absorption at 249 and 267 nm, respectively. To qualitatively assess the possible degradation of these by-products via PL, further runs were repeated by setting the reading wavelength at 249 and 267 nm.

All experiments were replicated five times. The statistical analysis of replicates was used to evaluate the relative standard deviation.

Results and discussion

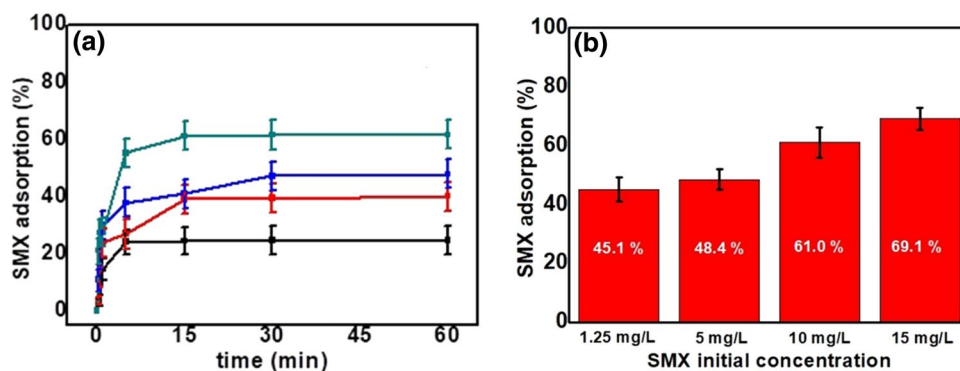
Effect of contact time β -EPI dosage, SMX initial concentration, pH and temperature on SMX adsorption

The adsorption process of SMX on β -EPI polymer was studied as a function of some experimental parameters which determine the characteristics that the laboratory prototype must have, in order to obtain a good SMX removal from water. *Conditio sine qua non* to scale up the process is to have a good adsorption capacity in a short time. If the contact time between the adsorbent/wastewater necessary to reach the adsorption equilibrium is too long, it is not possible to work in flux and the field of possible applications in real-life situations is greatly narrowed. The effects of contact time and adsorbent dosage on SMX adsorption onto β -EPI are shown in Fig. 1a. When 3.125 mg/mL of β -EPI were used, the equilibrium was reached right after 5 min, while the plateau was reached within 10–15 min in the presence of higher doses of material. This result is relevant since most of the materials tested as adsorbents for SMX, such as biochars, carbon nanotubes, many different activated carbons, graphene and its derivatives, polymeric substances, and minerals require long contact times (Wang et al. 2020; Zheng et al. 2020; Prasannamedha and Kumar 2020). For example, coal-based activated carbons require a contact time of 5 h to remove 55% of SMX (Çalışkan and Göktürk 2010), and F400 granular activated carbon requires up to 90 h with a removal of 80% (Moral-Rodríguez et al. 2016).

Moreover, by incrementing the amount of β -EPI in the batch, the SMX adsorption percentages increase: by switching from 3.125 to 25 mg/mL polymer dosage, the maximum SMX uptake changes from 25 to 61%. This is a very common dose–effect and can be attributed to the greater



Fig. 1 SMX adsorption efficiencies onto β -EPI polymer at different contact times and adsorbent dosages: 3.125 mg/mL (black), 6.25 mg/mL (red), 12.5 mg/mL (blue) and 25 mg/mL (green) (initial SMX concentration: 10 mg/L) (a); SMX adsorption efficiencies onto β -EPI polymer at different pollutant concentration using 25 mg/L of β -EPI 25 mg/mL and a contact time of 15 min (b)



availability of the active sites or surface area to the pollutant molecules at higher adsorbent doses (Çalışkan and Göktürk 2010; Romita et al. 2019).

Regarding the influence of SMX initial concentration on the process, it was observed that the efficiency of SMX adsorption increased from 25 to 69%, at increasing of the initial concentration of the pollutant (Fig. 1b) as already observed using the same polymer to remove the azo dye Direct Red 83:1 from water (Pellicer et al. 2019). However, in the case of atrazine, at increasing the initial pollutant concentration, a slight decrease of the removal efficiency was observed (Romita et al. 2019). The increase of the adsorption at the increase of the SMX concentration suggests that molecular diffusion has an important role in the adsorption process.

Figure 2a shows that pH remarkably affects SMX adsorption. This effect is mainly due to the protonation or deprotonation of SMX. Indeed, the adsorbent does not present or acquire any charge in the pH range 2–12 as already observed in previous studies (Romita et al. 2019).

The SMX has two pK_a values: $pK_{a1} = 1.6$, corresponding to the aniline N's protonation, and $pK_{a2} = 5.7$, relative to the sulfonamide deprotonation. The maximum adsorption efficiency, 84 and 87%, respectively, were obtained at pH 2.0 and 4.5, which are between pK_{a1} and pK_{a2} (Rezende et al. 2019) where SMX exists mostly as SMX^0 . This result suggests that weak hydrophobic interactions are more important in the adsorption process onto β -EPI, than electrostatic ones,

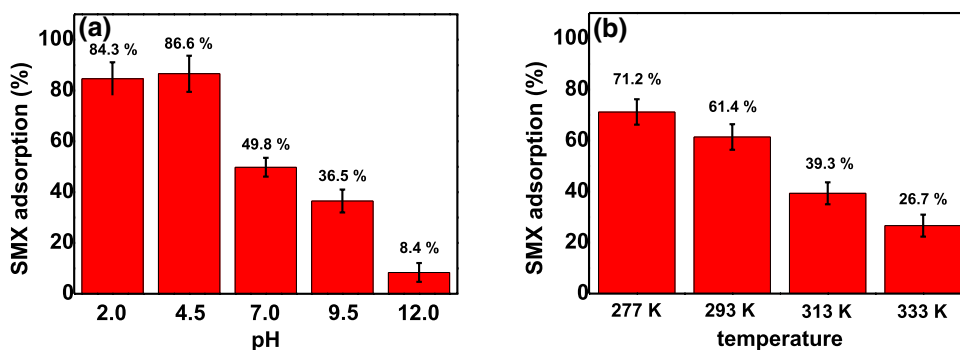
contrary to that reported in the literature in the case of SMX adsorption on activated carbons (Prasannamedha and Kumar 2020). From pH 7.0 to 12.0, i.e., when SMX^- anions concentration increased, the adsorption percentages decreased dramatically, to only 9% in the case of pH 12.0 (Fig. 2a). A similar trend was observed in the study of the pH effect on bisphenol A adsorption onto β -EPI (Kitaoka and Hayashi 2002). The presence of interactions mainly hydrophobic between SMX and β -EPI polymer is in accordance with the complex structure of the polymer, which allows for the formation of inclusion and association complexes and the hydrophobic character of the SMX (Romita et al. 2021).

At increasing of the temperature from 277 to 333 K (Fig. 2b), SMX adsorption (10 mg/L SMX/25 mg/L β -EPI polymer) decreases from 71 to 27.0%, as already observed studying the adsorption of atrazine on the same material. This trend indicates that the adsorption process is exothermic. It is advantageous because it permits the reduction of energy consumption in adsorption and suggests the possibility of using hot water to promote SMX desorption regenerating the adsorbent material.

SMX desorption and β -EPI reuse

In order to promote a circular economy, the possibility of recovering and reusing the adsorbent was also assessed. Generally, cyclodextrin–epichlorohydrin polymers post-sorption treatment with organic solvents, such as alcohols,

Fig. 2 Efficiencies of 10 mg/L SMX adsorption onto β -EPI polymer (25 mg/mL) at different pH values (a) and temperatures (b) (contact time: 15 min)



is very effective for releasing organic pollutants (Orprecio and Evans 2003; Morin-Crini et al. 2018).

Since SMX is more soluble in water than other categories of organic pollutants, also considering that it is present mostly in its anionic form at neutral pH, it was hypothesized that there might be alternative methods for its desorption from β -EPI, as for example, the use of operating conditions which inhibit the adsorption process, such as basic environment or high temperatures. On this grounds, was not only ethanol tested as SMX release medium, but also water at 293, 333, 353 K and water at pH 12.0. Before each experiment, a preliminary 15 min-long adsorption of 10 mg/L SMX was performed by using 25 mg/mL of β -EPI, followed by a polymer washing step with deionized water to remove any traces of exhausted SMX solution. Results are reported in Fig. 3a. It was observed that water at 293 K allowed a maximum SMX extraction of only 32% after 15 min of

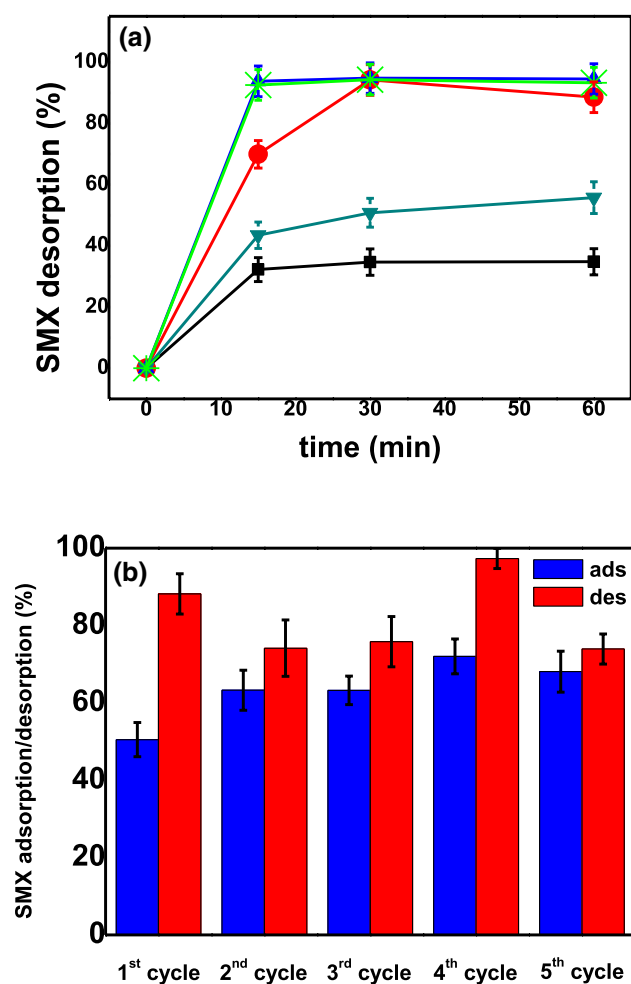


Fig. 3 Efficiencies of SMX desorption from β -EPI (25 mg/mL) under different conditions: water at 293 K (■), water at 333 K (●), water at 353 K (▲), ethanol (▼), water at pH 12 (X) (a). Efficiencies of multiple SMX (10 mg/L) adsorption and desorption cycles performed with the same β -EPI amount (25 mg/mL) (b)

contact, then the plateau was reached. The use of ethanol allowed the release of 56% of the pollutant within 60 min. As expected, by working at pH 12, a high SMX desorption efficiency was obtained: 93% of SMX was recovered from β -EPI within only 15 min. Very interesting results were found by using hot water for SMX extraction from the adsorbent: at 333 K, 94% of desorption efficiency was reached within 30 min, then it slightly decreased at 60 min. At 353 K the process was faster, with a maximum SMX release of 94% after only 15 min. Although analogous findings were obtained working at room temperature at pH 12.0, it should be considered that several consecutive β -EPI washing steps would be needed in order to neutralize the polymer and remove any traces of OH^- anions adsorbed in order not to lose the good SMX adsorption properties of the polymer. This would require the use of large amounts of water and an increase in the duration of the processes. On the contrary, the use of hot water for SMX release from β -EPI would be advantageous, thanks to its high rapidity and feasibility but disadvantageous for the energetic cost associated with the heating of water. Despite this limitation, β -EPI regeneration in water at 353 K was chosen for the subsequent experiments, and the possibility of reusing the adsorbent multiple times was investigated. A similar approach based on the use of water at high temperatures was also used to promote the desorption of textile dyes from chitosan films (Rizzi et al. 2018).

Five consecutive cycles of SMX adsorption and desorption were performed by using 25 mg/mL of polymer, 10 mg/L SMX solution, and water at 353 K. The batch volume was the same for all the cycles (15 mL) and the duration of each cycle was set to 15 min, with an intermediate polymer washing step.

As shown in Fig. 3b, high SMX adsorption and desorption efficiencies were found, and the system was still efficient also in the subsequent cycles, despite the use of a high temperature for the pollutant release. Interestingly, the percentage of SMX uptake resulted as enhanced from 50 to over 70% starting from the second cycle.

An analogous increase in adsorption efficiency in consecutive adsorption/desorption cycles, although of only 10%, was obtained by regenerating the same polymer by using a NaBr 0.5 M (Romita et al. 2021). This could be due to a partial reorganization of the polymer, which would make the polymeric network more accessible to the pollutant (Morin-Crini et al. 2018). This finding is confirmed by the shift at a higher and lower temperature of the endothermic peaks associated with the water loss and with the fusion and beginning of the decomposition processes, respectively, observed comparing DSC thermograms of the polymer before the adsorption and after the first and the fifth adsorption/desorption cycle (Fig. 4). Differences were evidenced only by thermal analysis and not by other techniques (SEM and FT-IR, data



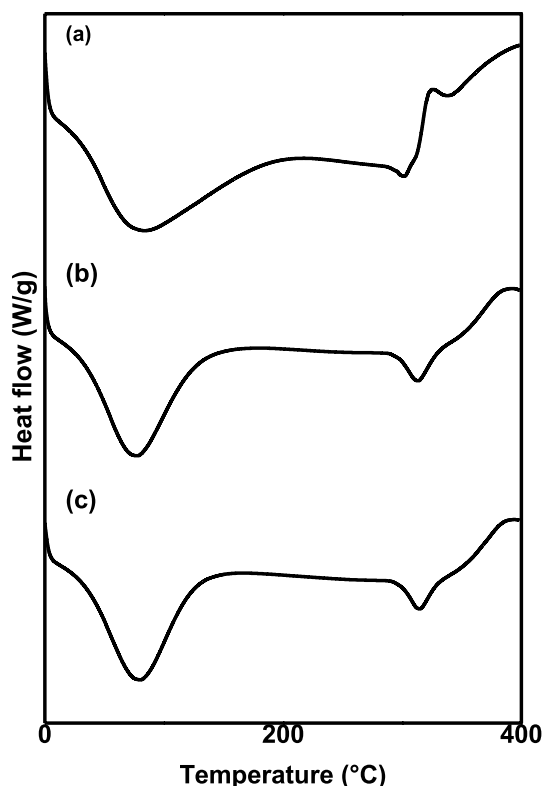


Fig. 4 Comparison of thermograms of β -EPI polymer swelled before adsorption (a), after the 1th (b) and the 5th (c) adsorption/desorption cycle

not shown) as already observed with another cyclodextrin based polymer which was characterized before and after the regeneration (Rizzi et al. 2021).

Based on these results, it can be asserted that β -EPI can be reused for SMX removal multiple times, without any loss in performance, making it an efficient, low-cost, and environmentally-friendly material.

β -EPI-TiO₂ nanocomposite: effect of photocatalyst dosage on adsorption and UV photodegradation of SMX adsorbed

As an alternative to desorption, adsorbent material could be regenerated by using advanced oxidation processes (AOP) for the photolysis of adsorbed SMX (Alharbi et al. 2017; Lam and Mabury 2005; Ryan et al. 2011). This could be done using a polymeric nanocomposite consisting of a cyclodextrin-epichlorohydrin polymer bearing TiO₂ nanocrystals in its structure (β -EPI-TiO₂) for the adsorption and the subsequent photodegradation of the pollutant in a solid-state,

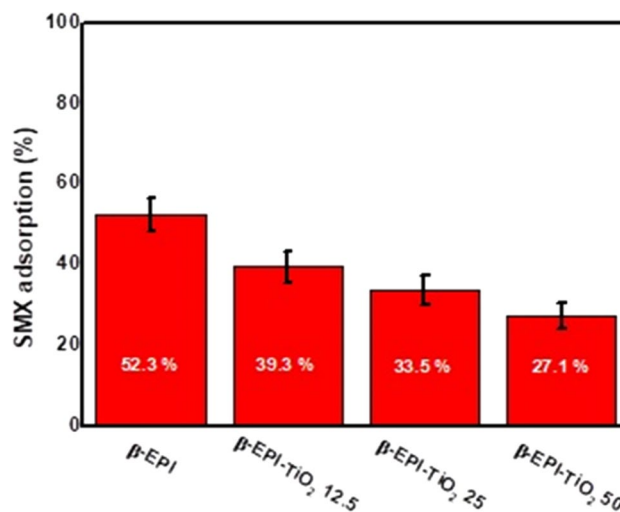


Fig. 5 Efficiencies of 10 mg/L SMX adsorption onto β -EPI and β -EPI-TiO₂ polymers (25 mg/mL) with different amounts of photocatalyst, at room temperature and neutral pH (contact time: 60 min)

i.e., by directly irradiating the polymer, exploiting the photocatalytic properties of the semiconductor. An analogous approach was carried out with chitosan-based adsorbent materials, with successful results regarding diclofenac and tetracycline removal (Rizzi et al. 2019, 2020).

For this reason, β -EPI-TiO₂ polymers were synthesized by adding 12.5, 25, and 50 mg of titanium dioxide per gram of cyclodextrin used in the reaction mixture (named β -EPI-TiO₂ 12.5, 25, and 50, respectively). The adsorption ability of these nanocomposites was assessed, evaluating the influence of photocatalyst dosage on the process. As shown in Fig. 5, the SMX uptake at the equilibrium (i.e., after 60 min of contact) decreased progressively by incrementing the amount of TiO₂ in the polymer structure: it varied from 52% in the absence of photocatalyst to 39% in the presence of 50 mg/g of TiO₂. This is due to the presence of charge on the surface of titanium dioxide nanoparticles characterized by a point of zero charge value (PZC) of 5.2 (Min 2013). In other words, at pH above 5.2, the catalyst surface is negatively charged and repulses the anionic compounds in water (Chong et al. 2010; Min 2013). Therefore, by working at neutral pH, the negative surface charge of the TiO₂ nanoparticles may exert repulsive forces towards SMX, which is partly present in its anionic form (Chong et al. 2010): the more TiO₂ contained in the polymer, the more hindered SMX adsorption is.

Results of the photodegradation of SMX adsorbed onto the β -EPI-TiO₂ polymer are reported in Table 1 and are compared with data obtained from control experiments

Table 1 Comparison of efficiencies of SMX desorption from β -EPI and β -EPI-TiO₂ (25 mg/mL) at different amounts of photocatalyst with and without post-sorption continuous UV photodegradation (254 nm) of the pollutant on solid state (“dark” versus “UV”); efficiencies of SMX photodegradation on solid state are also compared

| | Intermediate step between adsorption and desorption | SMX adsorption (%) | SMX desorption (%) | Photodegradation efficiency (%) |
|-------------------------------------|---|--------------------|--------------------|---------------------------------|
| β -EPI (NO TiO ₂) | Dark | 52.3 | 95.8 | – |
| | UV | 47.0 | 23.2 | 76.8 |
| β -EPI- TiO ₂ 12.5 | Dark | 39.3 | 94.8 | – |
| | UV | 41.4 | 18.6 | 81.4 |
| β -EPI- TiO ₂ 25 | Dark | 33.5 | 94.7 | – |
| | UV | 41.0 | 26.3 | 73.7 |
| β -EPI- TiO ₂ 50 | Dark | 30.8 | 93.6 | – |
| | UV | 26.9 | 37.8 | 62.2 |

consisting of adsorption–desorption without intermediate UV irradiation (“dark” step) in order to assess the efficiency of SMX photodegradation. When photodegradation was not performed, more than 90% of SMX adsorbed was desorbed from all the polymers, confirming the high performance of the high-temperature method for the pollutant release, also in the presence of photocatalyst in the adsorbent. When β -EPI was irradiated, the subsequent SMX desorption was reduced to 23%, which means that *in-situ* photodegradation occurred successfully, removing 78% of the pollutant adsorbed. When using β -EPI-TiO₂ 12.5, SMX photodegradation efficiency slightly increased to 81%, showing a very modest photocatalytic activity of the system. This might be due to the very high photoreactivity of adsorbed SMX under UV light, regardless of the presence of TiO₂. By incrementing the amount of photocatalyst, the efficiency of SMX degradation decreased, becoming worse than in the absence of TiO₂: β -EPI-TiO₂ 25 allowed the destruction of 74% of SMX, while β -EPI-TiO₂ 50 provided 62% of pollutant photodegradation. This could be explained by considering that excessive TiO₂ particles in the polymer structure may lead not only to the formation of particle stacks, which would reduce the photocatalysis surface area (Lin and Lee 2010) but also on an enhancement of the light reflectance (Hasmath Farzana and Meenakshi 2013), which would inhibit the photodegradation of SMX adsorbed.

Use of PL for degradation of SMX adsorbed onto the polymer and effect of TiO₂

Figure 6 shows the results of the experiments on the degradation of 10 mg/L SMX adsorbed onto 25 mg/mL β -EPI and β -EPI-TiO₂ via PL, monitoring the pollutant concentration through HPLC.

The fading of the SMX HPLC signal, due to its photolysis, was accompanied by the appearance of a new signal

with a shorter retention time corresponding to a degradation product (by-product 1), which has been identified as sulfanilic acid according to the NIST database (<https://webbook.nist.gov/cgi/cbook.cgi?ID=C121573&Mask=400#UV-Vis-Spec>). This implies the rupture of the S–N bond of the SMX molecule during PL treatment. This SMX degradation product with peak absorption at 249 nm has been detected before in photolysis studies using other light sources (Trovó et al. 2009; Yang et al. 2017; Martínez-Costa et al. 2018). Another SMX degradation product with two absorption peaks at 242 and 267 nm was detected (by-product 2).

Although the polymers had been washed after SMX adsorption, part of the pollutant was released in water before applying PL. Data reported in Fig. 6a indicate that, in the absence of TiO₂, PL promoted the complete degradation of SMX, with the concomitant formation of sulfanilic acid (by-product 1), but by-product 2 was not observed. As concerns SMX degradation on solid-state, when the treatment was extended to 128 J/cm², no by-products were detected, which points toward extensive mineralization. This is confirmed by the absence of both SMX and by-products in the desorption performed on the same polymer sample after PL (Fig. 6b). It is probable that by-product 1 encapsulated inside the polymer is more subject to further photolysis than when free in solution. The inclusion of TiO₂ in the polymer at 12.5 mg/g CD (Fig. 6c) and 50 mg/g CD (Fig. 6e) also allows complete SMX degradation. However, these require higher fluences. It is possible that the TiO₂ interferes with the photolysis of SMX by competing with photons rather than generating hydroxyl radicals that would have eventually oxidize the pollutant. The post-PL desorption from the β -EPI-TiO₂ 12.5 and 50 showed the release of by-product 1 (Fig. 6d and f), indicating that degradation of sulfanilic acid was not accomplished as may happen in the case of β -EPI without TiO₂. The lower amount of SMX adsorbed onto β -EPI-TiO₂ 50, along with the TiO₂ stacking, causes a further decrease in



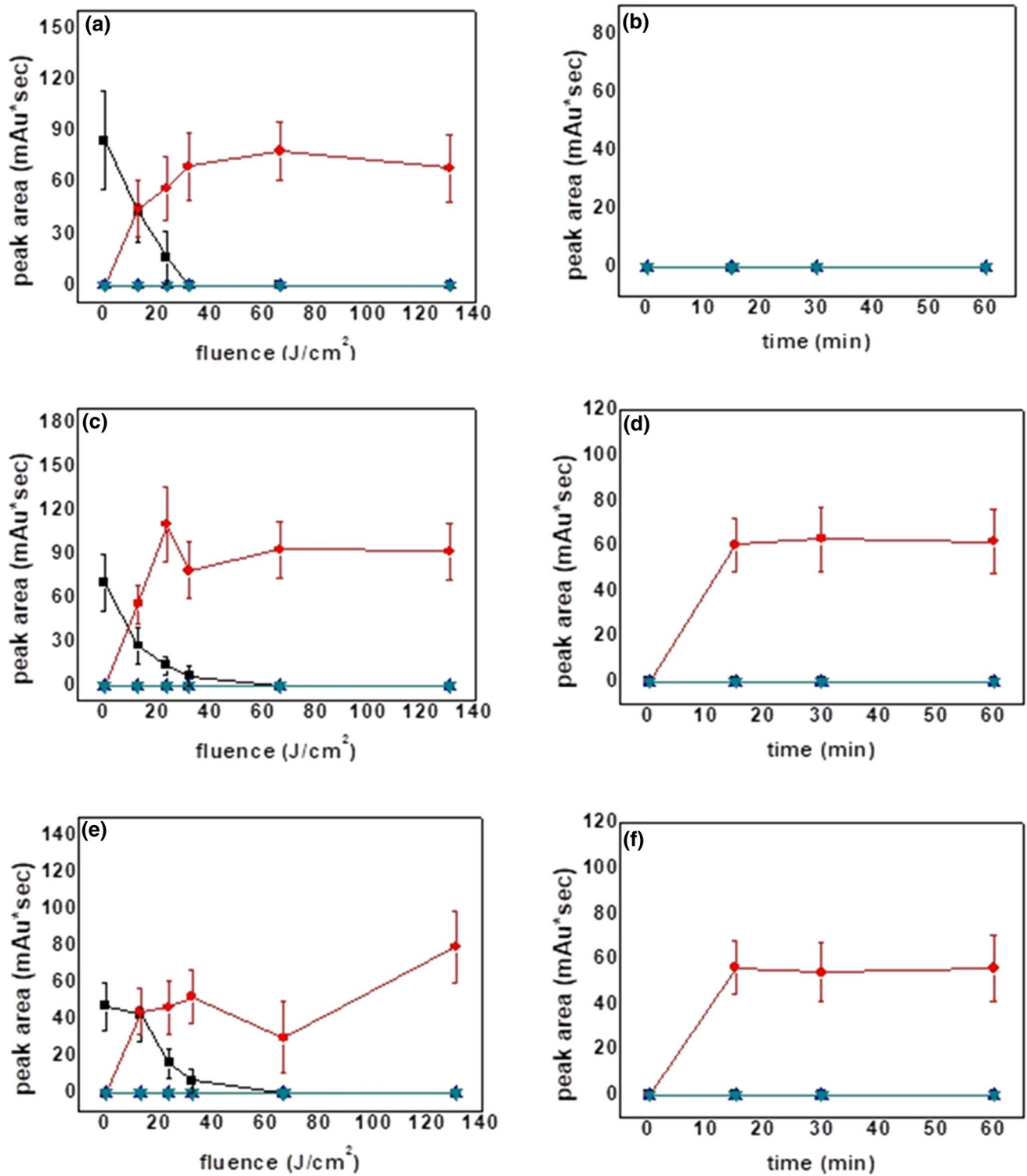


Fig. 6 Degradation of adsorbed SMX on β -EPI (25 mg/mL) by PL without (a) and with 12.5 (c) and 50 mg of TiO₂ per gram of cyclodextrin (e); post-PL desorption of SMX and by-products from β -EPI without (b) and with 12.5 (d) and 1.2 50 mg TiO₂ per gram of cyclodextrin (f). (■) indicates SMX, detected at 270 nm; (●) indicates the by-product 1, detected at 249 nm; (▲) indicates the by-product 2, detected at 267 nm and (▼) indicates the by-product 2, detected at 242 nm

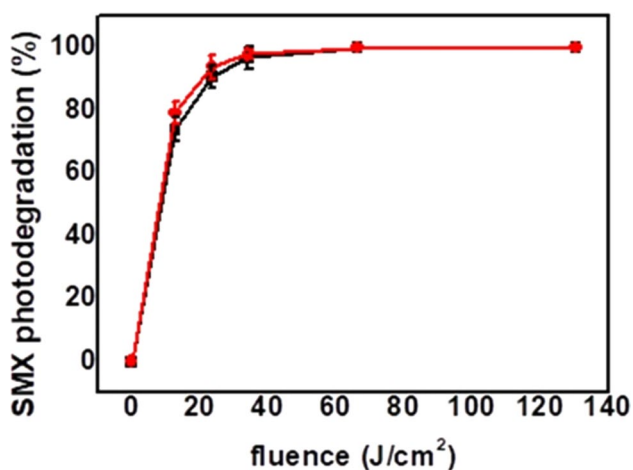


Fig. 7 Comparison between degradation of 10 mg/L SMX by PL in the absence (■) and in the presence (●) of 10^{-3} M H_2O_2

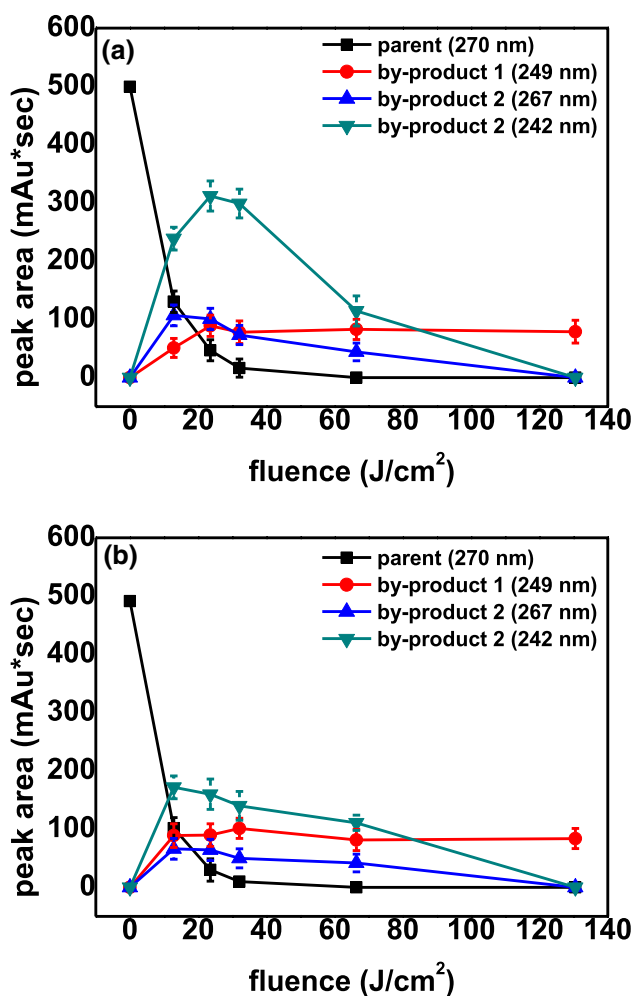


Fig. 8 Degradation of 10 mg/L SMX by PL without (a) and with (b) 10^{-3} M H_2O_2 and evolution of degradation products

the performance of the system. Overall, the lower adsorption that the β -EPI polymer exhibited when TiO_2 is bonded to it (Sect. 3.4) together with the lower SMX degradation seem to indicate that this alternative is not recommendable for SMX degradation.

Use of PL for SMX degradation in solution, with and without H_2O_2

The action of PL on SMX free in solution was followed via HPLC (Figs. 7 and 8a). SMX was completely photolyzed by PL, a process that requires 64 J/cm^2 . Both by-products appear simultaneously, which indicates at least two degradation pathways.

The addition of H_2O_2 to the reaction solution showed no effect on SMX photolysis (Figs. 7 and 8b) when using an H_2O_2 /SMX molar ratio of 25, except for a reduction in the amount of by-product 2 formed within the first 40 J/cm^2 of fluence applied. It is also possible that SMX is less accessible to hydroxyl radicals when encapsulated into β -EPI. This effective technique could also be exploited for the photodegradation of residual SMX in solution after the adsorption process (Gómez-Morte et al. 2021).

Conclusion

β -EPI polymer is a material useful for the removal of SMX from water, as already tested for other contaminants. It has a low cost compared to other materials such as activated carbons, a good adsorption efficiency, and acts quickly: a contact time lower than 10 min is enough to reach the adsorption equilibrium. However, the quantitative SMX removal requires the complementary action of AOP, which allows the decomposition of the remains of SMX unadsorbed in solution by photodegradation without the need to add other reactive substances such as hydrogen peroxide.

The main economic and environmental advantage associated with the use of β -EPI polymer as an adsorbent is its strength and ease with which it can be regenerated in agreement with principles of Circular Economy. In the case of SMX adsorption, the polymer can be rapidly regenerated through the use of hot water at 353 K, obtaining a material that is also more efficient in subsequent adsorption/desorption cycles. As an alternative to desorption, adsorbent material could be regenerated by using advanced oxidation processes (AOP) for the photolysis of adsorbed SMX. PL technology with a fluency of 128 J/cm^2 allows extensive mineralization of SMX. The use of β -EPI- TiO_2 nanocomposite does not improve the efficiency of AOP, also when



irradiating the material in continuous UV light, and gives rise to a reduction of the adsorption material capacity.

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Availability of data and materials The datasets used and/or analysed during the current study are available from the corresponding author on reasonable request.

Declarations

Conflict of interest The authors declare that they have no conflict of interests.

Ethics approval This article does not contain any studies with human participants or animal performed by any of the authors.

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